



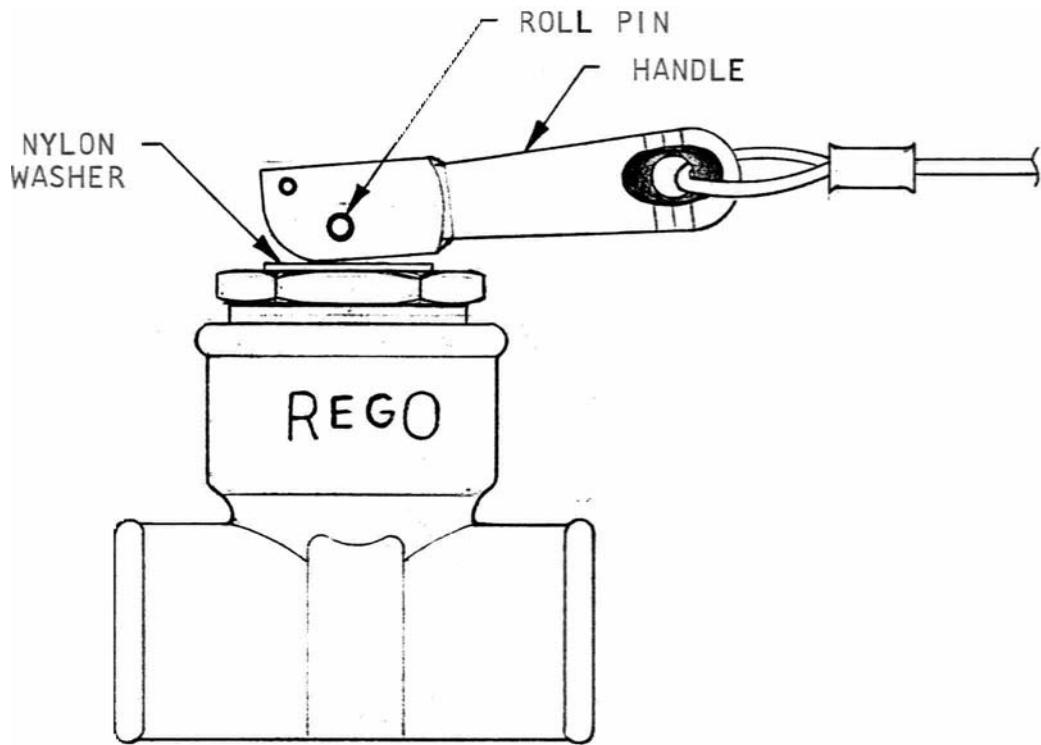
Service Bulletin - 102

Subject: Rego Blast Valves which fail to completely close

It has been brought to the attention of the factory that a few of the burners delivered in the approximate time span of April, May and June, 1974 have blast valves which do not completely close when the cable on the blast valve is released. This valve malfunction has been primarily confined to our Four Barrel Burner Assemblies. It is not a serious situation because the valves can be shut off completely by operating the handle on the blast valve by hand. However, it is very annoying and should be fixed.

The problem can be corrected quite easily by following the procedure as outlined below: (Refer to the attached drawing for additional information.)

1. Remove handle from valve by removing roll pin. When removing the roll pin the valve stem must be supported to prevent damage to the valve.
2. Remove nylon washer from under the handle of blast valve.
3. Either replace this washer with one obtained from the factory or grind and/or file the removed washer to reduce its thickness.
4. Replace washer and install blast valve handle by replacing roll pin. When installing roll pin the valve stem must be supported to prevent damage to the valve.
5. Check blast valve with handle in off position to verify that space exists between the nylon washer and the base of the handle. Approximately .005 inches should exist between the washer and the handle.
6. Install burner on gondola and verify proper operation of valve.



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REGO BLAS VALVE

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